

Date: Monday, 22/12/2008 3:05:58 PM  
 User: Melanie Fauteux

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : SPRING
<b>Job Number</b> : 44245	
<b>Estimate Number</b> : 12835	
<b>P.O. Number</b> :	<b>Part Number</b> : D33351
<b>This Issue</b> : 22/12/2008 <b>S.O. No.</b> :	<b>Drawing Number</b> : D3335 REVC
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : / / <b>Type</b> : PURCHASED PARTS	<b>Drawing Revision</b> : C
<b>Previous Run</b> : 36701	<b>Material</b> :
<b>Written By</b> :	<b>Due Date</b> : 20/01/2009 <b>Qty:</b> 6 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : <u>JD 08.12.23</u>	
<b>Comment</b> : Est. A 06.02.10 New issue EC	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	D3335	Spring
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**Comment:** Qty.: 0.5000 Each(s)/Unit Total : 3.0000 Each(s)  
 Spring

B44089(5)

B31593 CU SAP 09-02-05

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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**Comment:** SMALL & MEDIUM FAB RESOURCE 1  
 Cut spring as per dwg D3335

SAP 09-02-05

3.0	QC5	INSPECT WORK TO CURRENT STEP
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**Comment:** INSPECT WORK TO CURRENT STEP

S 09/02/06 (X6)

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1  
 ID & STOCK

8/86

12 9/2/6 (6)

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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**Comment:** FINAL INSPECTION/W/O RELEASE

09/02/09

Job Completion



C 209/02/09

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

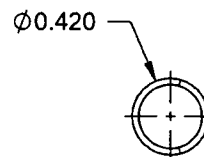
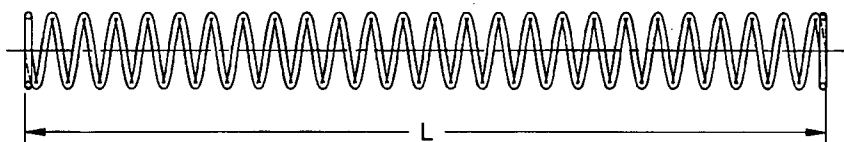
Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**DART****RELEASED**  
06/03/09  
MF

DESIGN RF	DRAWN BY RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. <b>D3335</b>	REV. C SHEET 1 OF 1
DATE <b>05.12.19</b>	TITLE <b>SPRING</b> SCALE 1:1		
A	04.12.07	NEW ISSUE	
B	05.08.11	4.38 WAS 4.13; 7.63 WAS 6.80	
C	05.12.19	ADDED D3335-5, CHANGED FINISH	

**SPECIFICATION CONTROL DRAWING**

**UNDER REVIEW**  
JB.CS.GS.184  
ADD SPRING  
PITCH  
OK  
08.12.23

DART P/N	L (in)
D3335-1	4.38
D3335-3	7.63
D3335-5	1.20

**NOTES:**

- 1) SUPPLIER: VICTORY SPRINGS. LENGTH REQUIRED: 12".  
2) MATERIAL: SPRING STEEL, Ø0.035 WIRE  
3) FINISH: LPS PROCYON  
4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED  
5) ALL DIMENSIONS ARE IN INCHES



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NO. 44245

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